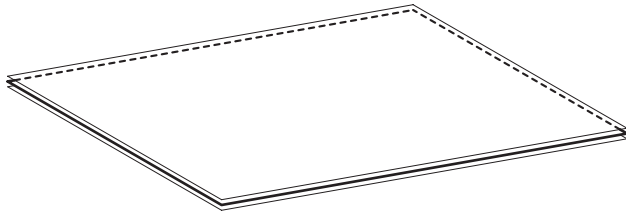




Accuracy (standard)

Pallet



04 02 071

Flatness of pallet

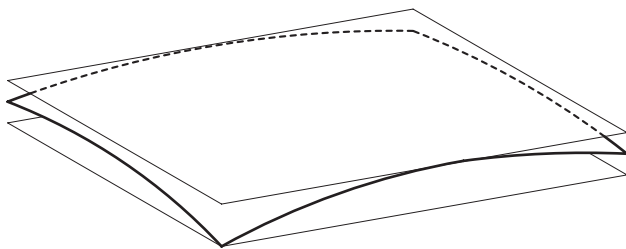
The tolerance of position of the nipple bores to the backing plates, T-grooves, vise mounts and jaws etc. is ± 0.01 mm.

Variant "E" is the standard nipple mount.

Flatness	0,02 mm / 300 mm	
Parallelism	0,02 mm / 500 mm	
Rectangularity	0,02 mm / 200 mm	
Surfaces are polished		
Material	Steel	CK 45
	Cast	GG 25
	Aluminium	Al 50

Other materials and tolerances on request.

Plate



04 02 070

Flatness of plate

SDIN 74-Km \varnothing 12 for recess of cylinder head bolts DIN 912-M12 to attach on T-grooves.

Other connections on request.

Flatness	0,05 mm / 300 mm	
Parallelism	0,02 mm / 500 mm	
Rectangularity	0,02 mm / 200 mm	
Surfaces are polished		
Material	Steel	CK 45
	Cast	GG 25
	Aluminium	Al 50

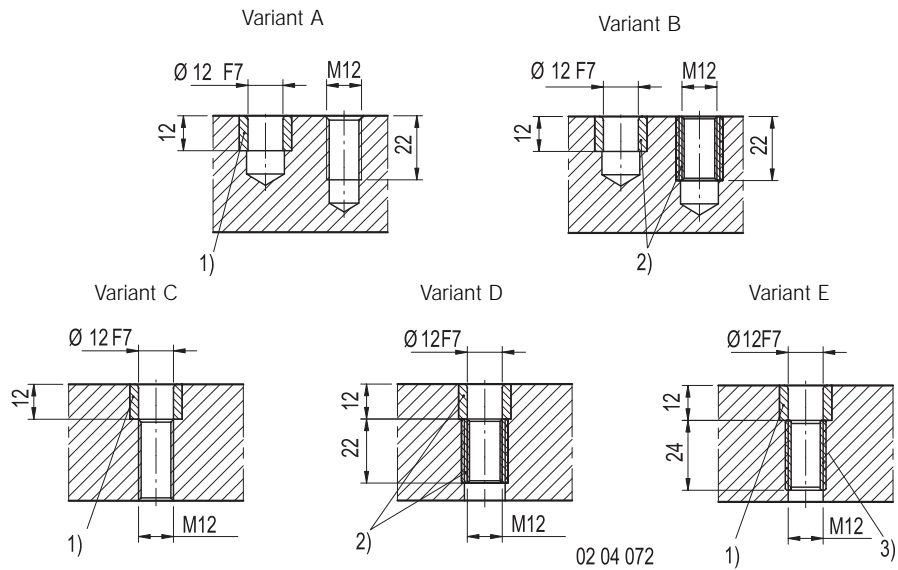
Other materials and tolerances on request.

Examples for application:





Variations in perforated pallets and plates



- 1) Centering insert hardened
- 2) Centering insert and thread insert hardened
- 3) Wire thread insert stainless

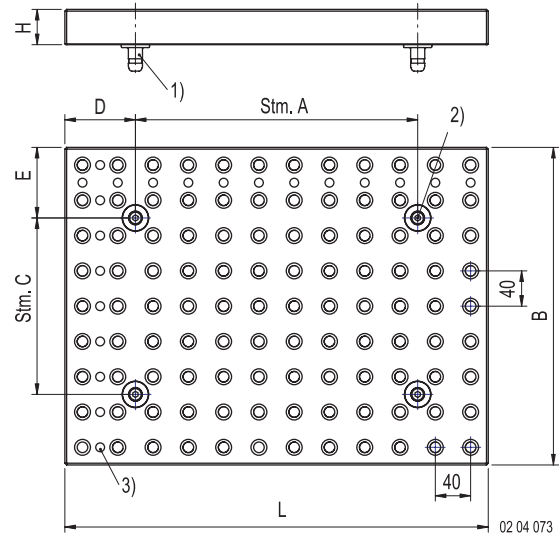
Other variations on request.



Perforated palette with deep drawing clamp



Pallet perforated



- 1) Retractable nipple
- 2) Drill hole for retractable nipple
- 3) Alphanumerical scale

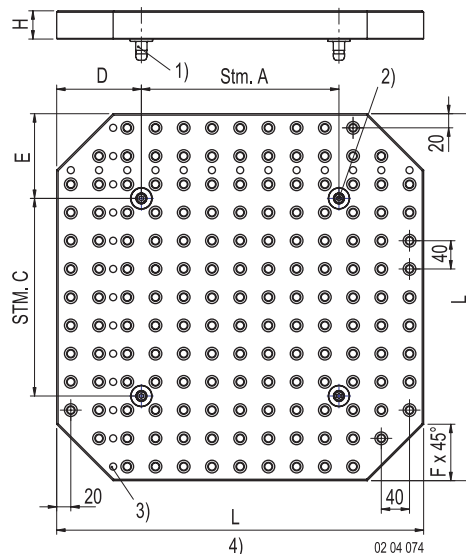
Order no.	L	B	H	No. of drill-holes	Weight [kg]
104 102	320	320	40	64	30
104 104	400	400	40	100	47
104 106	480	360	40	108	50
104 108	480	480	40	144	67
104 110	600	400	40	150	70
104 112	600	600	40	225	105
104 114	640	480	40	192	90
104 116	680	400	40	170	80
104 118	680	680	50	289	169
104 120	800	480	40	240	112
104 122	800	800	50	400	234
104 123	920	440	40	253	118
104 124	960	480	40	288	135
104 126	960	600	40	360	168
104 128	960	760	50	456	267

Stoppers (904 403) are included in delivery.

Dimensions A, C, D and E according to customer's wishes, other dimensions on request.



Pallet perforated - square



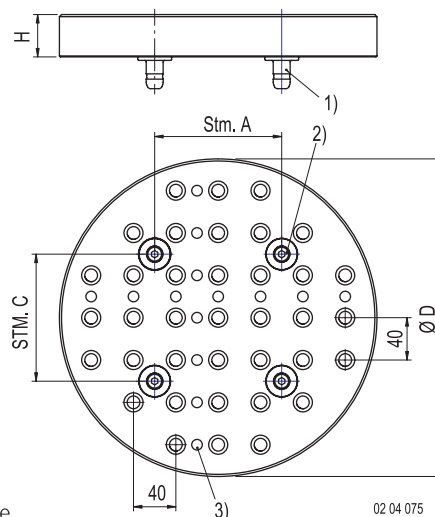
- 1) Retractable nipple
- 2) Drill hole for retractable nipple
- 3) Alphanumerical scale

Order no.	∅ L	H	F	No. of drill-holes	Weight [kg]
104 551	400	40	80	88	43
104 553	520	40	80	157	75
104 555	600	50	80	213	127
104 557	680	50	80	277	164
104 559	800	50	80	388	229

Stoppers (904 403) are included in delivery.

Dimensions A, C, D and E according to customer's wishes, other dimensions on request.

Pallet perforated - round



- 1) Retractable nipple
- 2) Drill hole for retractable nipple
- 3) Alphanumerical scale

Order no.	ØD	H	No. of drill-holes	Weight [kg]
204 051	300	40	37	21
204 054	400	40	68	37
204 056	500	40	112	57
204 058	600	40	162	83
204 060	700	40	222	113

Stoppers (904 403) are included in delivery.

Dimensions A and C according to customer's wishes, other dimensions on request.