SPEEDY assembly modules



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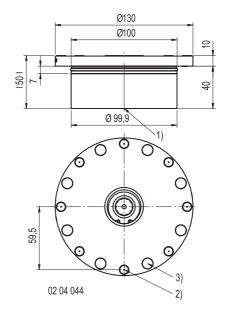
4

3)

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SPEEDY *Tornado* 1000 assembly module with raised supports and blow out ducts



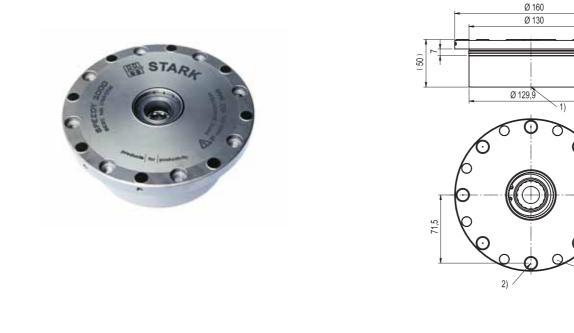


Hydraulic connection selection through floor or flange
8x raised supports Ø 8 mm with blow out ducts

3) 8x cap head screews M5x14

Order no.	Insertion force [N]	Release hydr. pressure [bar]
808 100	6.722	40
808 110	10.000	80

SPEEDY *Tornado* 2000 assembly module with raised supports and blow out ducts



Hydraulic connection selection through floor or flange
8x raised supports ø 12 mm with blow out ducts
8x cap head screews M6x14

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Order no.

808 200

Release hydr.

pressure [bar]

40

Insertion

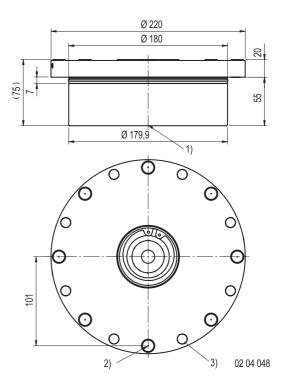
force [N]

20.000



SPEEDY *Tornado* 3000 assembly module with raised supports and blow out ducts





Order no.	Insertion	Release hydr.
	force [N]	pressure [bar]
808 300	30.000	30

1) Hydraulic connection selection through floor or flange

2) 8x raised supports ø 13 mm with blow out ducts

3) 8x cap head screews M6x 25

Practical example



Palette DIN 55201 with assembly module

01/2007

SPEEDY *Tornado* 1000/2000/3000 assembly module installable in all machine tables.

Advantages:

- Small built-in size
- One interface
- Install protruding or flush
- Torque is absorbed by the assembly module

Ask us or the machine manufacturer about the layout of the machine table.