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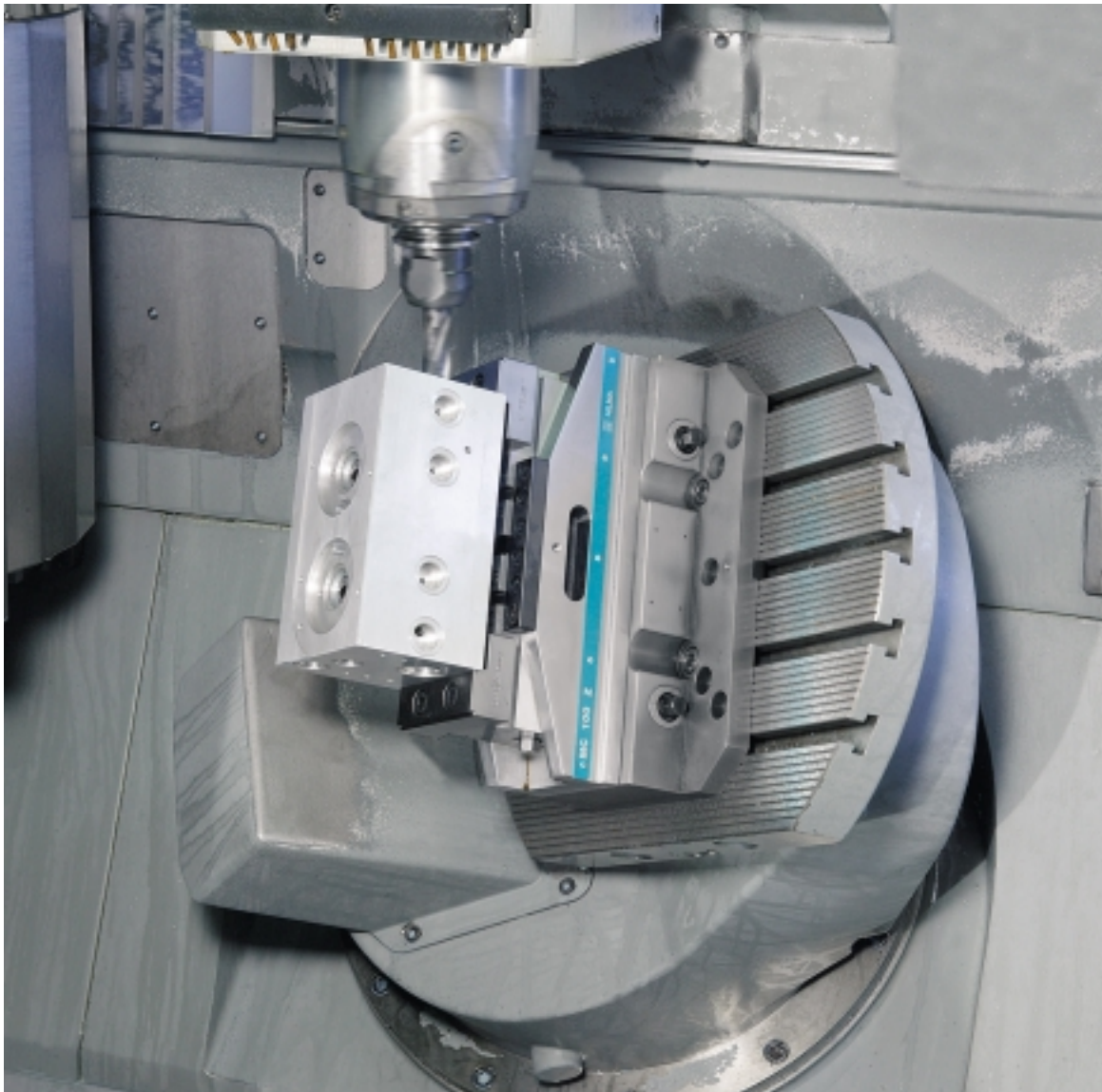
MC / Quintus

mechanical and hydraulically operated





MC-Clamping System with Quintus Quick Clamping Block



MC + Quintus: flexibility and high efficiency for 5-axis machining

MC Clamping System: Free access to the work-piece is absolutely essential for optimum and complete machining of a workpiece on all sides.

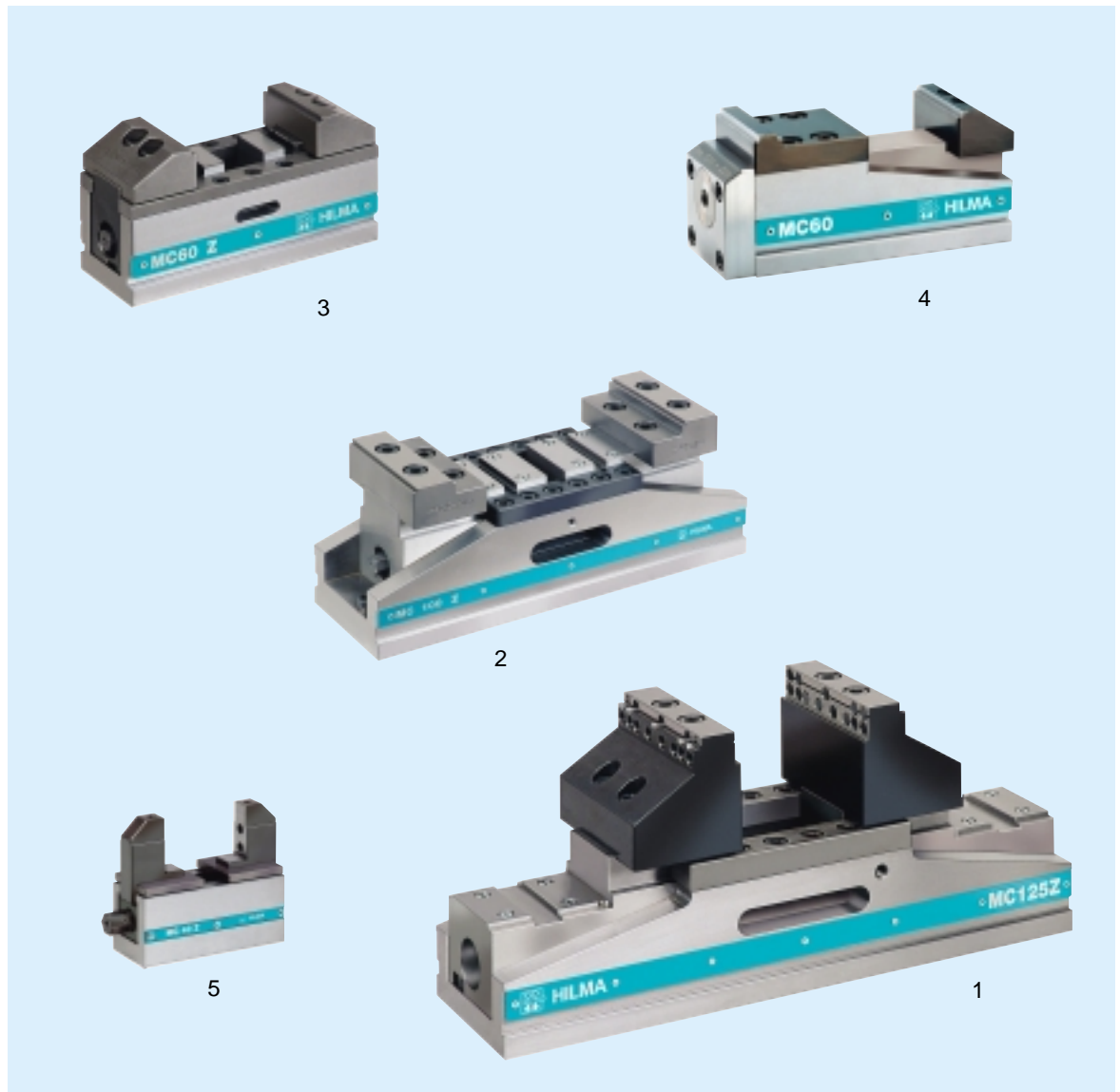
Simple and robust construction, smooth surfaces, easy cleaning.

Special jaws as well as the basic soft jaws for machining by the customer to suit his specific needs enlarge the range of applications. Grip jaws and V-type jaws enhance the retention force on the workpiece.

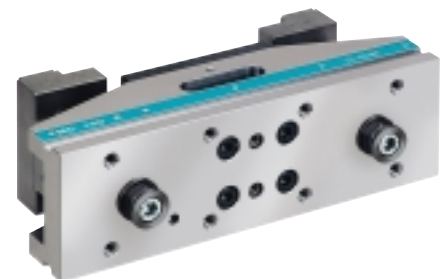
Quintus Quick Clamping Block: Zero point exact set-up of different clamping devices in a few seconds!

A basic set of equipment (MC vice, change pallets machined by the customer as well as change pallets with 3 jaw chuck), is adapted to suit the Quintus quick clamping block.

Other flexible applications may be carried out by using customer-specific special solutions or by changing pallets equipped with jaw chucks or draw-in collet chucks.

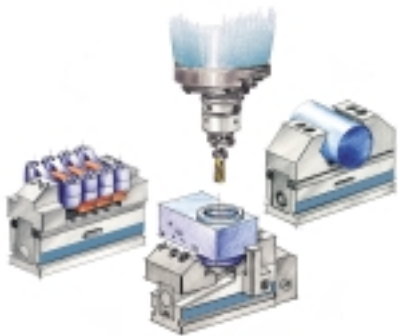


1. Compact clamping system MC 125 Z, concentric with special jaws (optional)
2. Compact clamping system MC 100 Z, concentric with standard reversible step jaws
3. Compact clamping system MC 60 Z, concentric standard jaws with drooping shoulders
4. Compact clamping system MC 60, standard design clamping against fixed jaw
5. Compact clamping system MC 40 Z, concentric ideal as part of a device

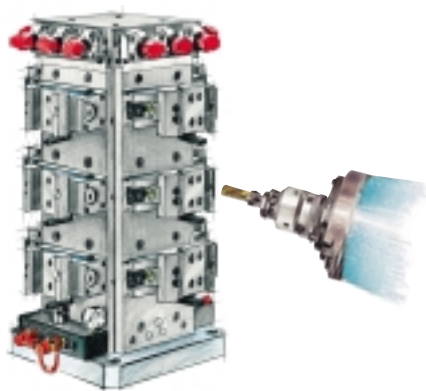


A wide range of positioning and fastening possibilities (grid tap holes, fitting holes, pull-in bolt)

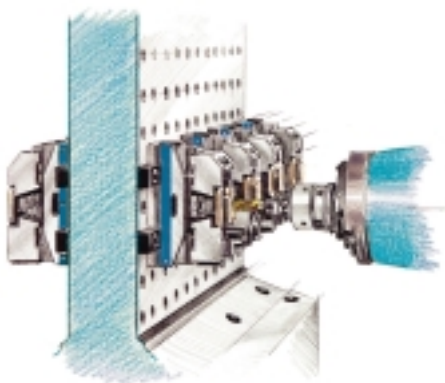
Examples MC:



... with standard and special clamping jaws



... as a modul for standard devices



... for space-saving multiple clamping applications



... on reversible clamping systems (4th axis)

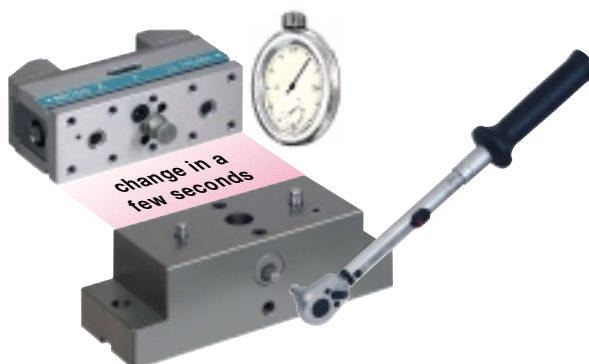
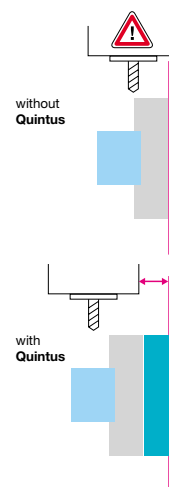
Quintus Quick Clamping Block



Quintus changes the workpiece position on 5-axis machining centres. This helps to achieve optimum degree of freedom for the tool.

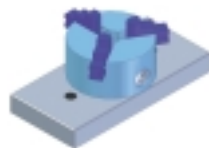
By virtue of the fact that it is centrally located at the crossing point of the table, even short standard tools can be used.

Optimising economic efficiency requires rapid and precise change of clamping elements. Quintus with its integral mechanical zero-point clamping system provides the necessary preconditions.

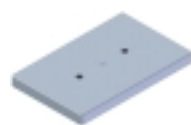




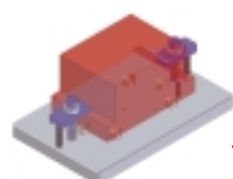
MC product line



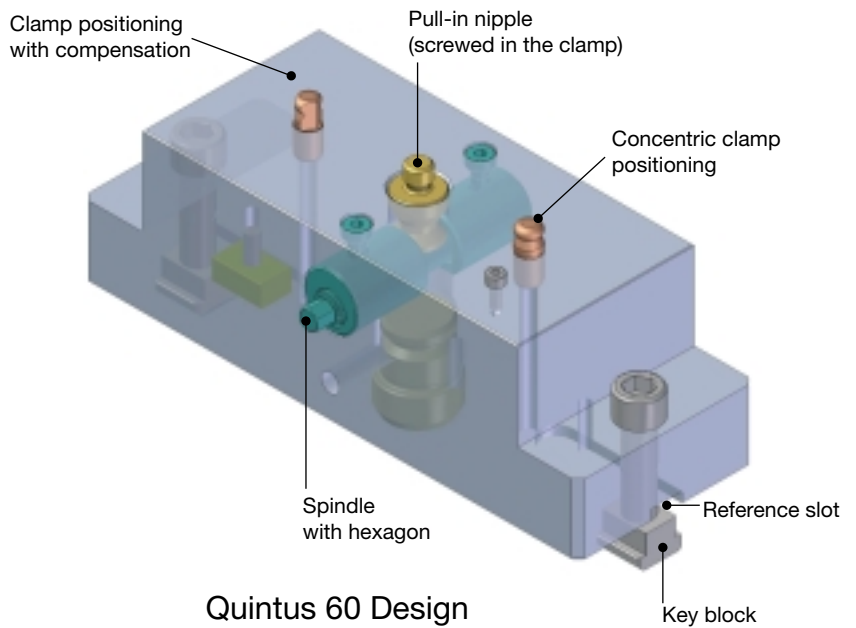
Change pallet with 3 jaw chuck



Change pallet for machining by the customer



Change pallet with clamping claws provided by the customer (example of application)



The Quintus quick clamping block creates the right conditions for flexible clamping with short set-up times.

The change-over time should not be considered as part of the working plan but rather as a cost factor that it is desirable to reduce. In meeting this aim, the benefits of Quintus with an integral mechanically operated zero point clamping system 2000 are evident:

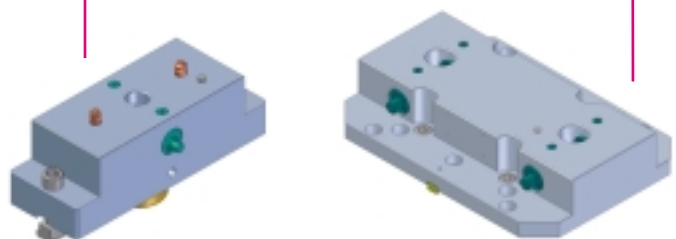
- simple and robust design
- no external power supply (mechanical system, roll pin with positive fit)
- only 2.5 revolutions on the spindle to reach the full clamping force
- excellent price/performance ratio
- change in a few seconds
- tightening torque/clamping force, see page 8

Quintus 60

Pull-in bolt 1 x 12 kN

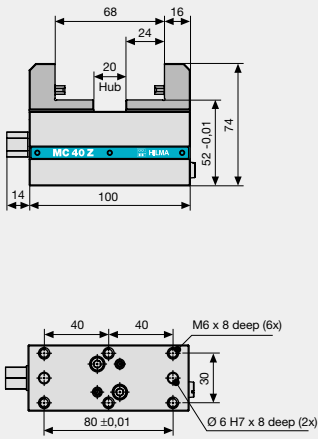
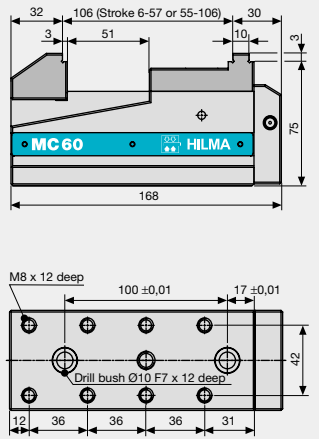
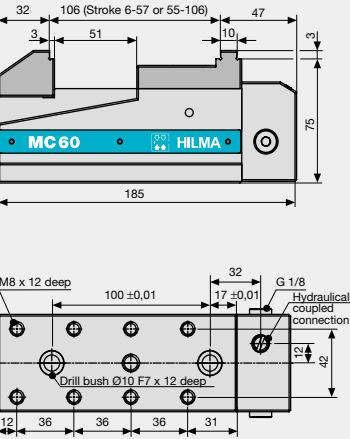
Quintus 100

Pull-in bolt 2 x 20 kN



In order to meet the various requirements for producing parts, Quintus can be changed in a very short time to serve various clamping systems.

Technical Data MC Clamping Systems

MC 40 Concentric mechanical	MC 60 Standard mechanical	MC 60 Standard hydraulic, power stroke 4 mm
		
<p>Jaw width 40 mm Clamping force 7.5 kN at 23 Nm Weight 1.6 kg without jaws</p>	<p>Jaw width 60 mm Clamping force 15 kN at 25 Nm Weight 3.3 kg without jaws Part no. 9.3583.0101</p>	<p>Jaw width 60 mm Clamping force 15 kN at 260 bar Weight 3.8 kg without jaws Part no. 9.3583.0201</p>
<p>on request</p>	<p>Step jaw, fixed, hardened Part no. 9.3583.6002</p>	<p>Step jaw, fixed, hardened Part no. 9.3583.6002</p>
	<p>Step jaw, movable, hardened Part no. 9.3583.6001</p>	<p>Step jaw, movable, hardened Part no. 9.3583.6001</p>
	<p>Basic jaw, fixed, soft, 60 x 65 x 25 mm Part no. 9.3583.6009</p>	<p>Basic jaw, fixed, soft, 60 x 65 x 25 mm Part no. 9.3583.6009</p>
	<p>Basic jaw, movable, soft, 60 x 35 x 25 mm Part no. 9.3583.6008</p>	<p>Basic jaw, movable, soft, 60 x 35 x 25 mm Part no. 9.3583.6008</p>
	<p>Torque wrench, 5-60 Nm Part no. 9.3583.7010</p>	<p>Socket wrench Part no. 1.2936.0001</p>
	<p>Socket nut SW 8 for 3/8" Part no. 1.3124.0104</p>	
	<p>Set = 4 clamping claws, with M10 screws Part no. 9.3583.7001</p>	<p>Set = 4 clamping claws, with M10 screws Part no. 9.3583.7001</p>
	<p>Set = 4 clamping claws, with M12 screws Part no. 9.3583.7002</p>	<p>Set = 4 clamping claws, with M12 screws Part no. 9.3583.7002</p>

If special jaws are to be fitted, we will be pleased to provide a pdf file with jaw fitting dimensions. They may also be found on our website www.hilma.de (Workholding systems).

Standardised versions for zero point clamping and changing systems

MC 60 for STARK 'Speedy 1000' system	MC 60 for STARK 'Speedy 2000' system
<p>MiniClamp: with: 9.3583.0101 (see above) 9.3297.8011 adapter plate 9.3583.0201 (see above) (factory-mounted) 9.3583.0301 (see above) weight 1.4 kg</p>	<p>MiniClamp: with: 9.3583.0101 (see above) 9.3297.8012 adapter plate 9.3583.0201 (see above) (factory-mounted) 9.3583.0301 (see above) weight 1.4 kg</p>
	

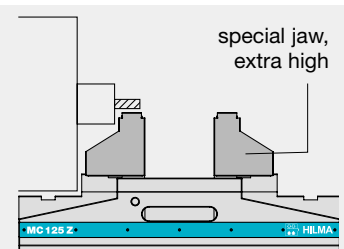


MC 60 Concentric mechanical	MC 100 Concentric mechanical	MC 125 Concentric mechanical standard design
<p>Jaw width 60 mm Clamping force 15 kN at 50 Nm Weight 3.8 kg without jaws Part no. 9.3583.0301</p>	<p>Jaw width 100 mm Clamping force 25 kN at 80 Nm Weight 17.8 kg without jaws Part no. 9.3585.0301</p>	<p>Jaw width 125 mm Clamping force 35 kN at 200 Nm Weight 49 kg without jaws Part no. 9.3586.0301</p>
<p>Step jaw, movable, hardened Part no. 9.3583.6006</p>	<p>Step jaw, movable, hardened Part no. 9.3585.6001</p>	<p>Step jaw, movable, hardened Part no. 9.3586.6001</p>
<p>Basic jaw, movable, soft, 60 x 42 x 25 mm Part no. 9.3583.6010</p>	<p>Basic jaw, movable, soft, 100 x 60 x 28 mm Part no. 9.3585.6006</p>	
<p>Torque wrench, 5-60 Nm Part no. 9.3583.7010</p>	<p>Torque wrench, 20-120 Nm Part no. 9.3792.6610</p>	<p>Torque wrench, 40-200 Nm Part no. 9.3792.6620</p>
<p>Socket nut SW 12 for 3/8" Part no. 1.3124.0021</p>	<p>Socket nut SW 14 for 1/2" Part no. 1.3124.0020</p>	<p>Socket nut SW 19 Part no. 1.3124.0019</p>
<p>Set = 4 clamping claws, with M10 screws Part no. 9.3583.7001</p>		
<p>Set = 4 clamping claws, with M12 screws Part no. 9.3583.7002</p>	<p>Set = 4 clamping claws, with M12 screws Part no. 9.3585.7001</p>	

MC 125 Zentric
special design, slide stepped
Part no. 9.3586.8102

Special jaw
extra high (piece)
Part no. 9.3586.6003

step jaw, movable, and torque wrench, please see MC 125 Standard

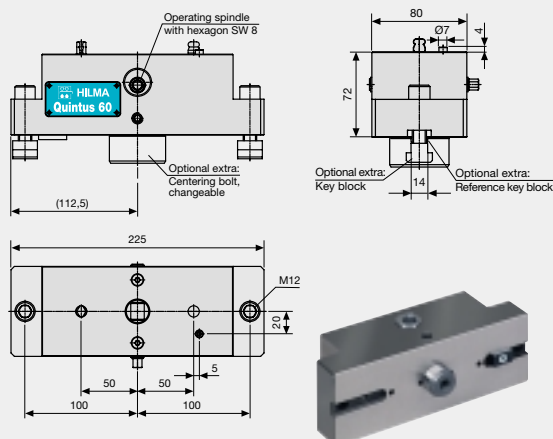
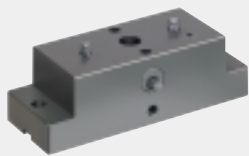


Technical data for Quintus Quick Clamping Block

Quintus 60

Mechanically operated
Pull-in force 1 x 12 kN
at 60 Nm
without fastening/positioning

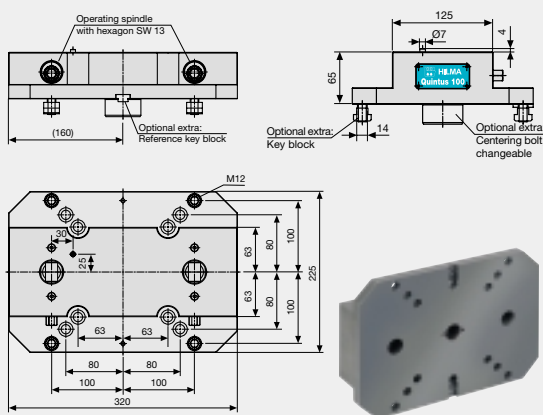
Part no. 9.6153.0101



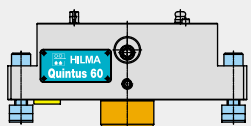
Quintus 100

Mechanically operated
Pull-in force 2 x 20 kN
at 80 Nm
without fastening/positioning

Part no. 9.6155.0101



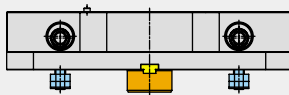
Accessories: Fastening and positioning



- 9.6153.5001 Centering bolt D 30 g6
- 9.6153.5002 Centering bolt D 32 g6
- 9.6153.5003 Centering bolt D 50 g6



- 9.6153.5004 Key block DIN 6322, 14 mm
- 9.6153.5005 T-slot nut DIN 508, 14 mm



- 9.6153.5001 Centering bolt D 30 g6
- 9.6153.5002 Centering bolt D 32 g6
- 9.6153.5003 Centering bolt D 50 g6



- 9.6153.5004 Key block DIN 6322, 14 mm
- 9.6153.5005 T-slot nut DIN 508, 14 mm

9.3583.1001 Clamping system MC 60Z
for Quintus 60, including pull-in bolt

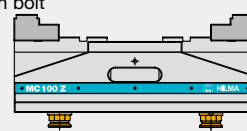
1.9910.0009 Pull-in bolt
without centering (individual)



9.3585.1001 Clamping system MC 100Z
for Quintus 100, including pull-in bolt

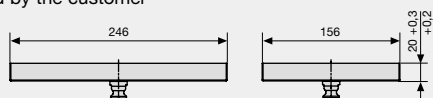
9.6155.5001 Pull-in bolt
with centering (individual)

9.6155.5002 Pull-in bolt
with balance (individual)



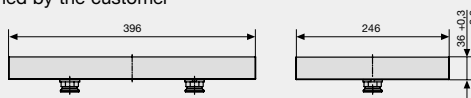
9.6153.5006 Adapter plate

with pull-in bolt, parallelism 0.008/100 mm, may be machined by the customer

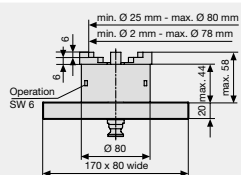


9.6155.5003 Adapter plate

with pull-in bolt, parallelism 0.008/100 mm, may be machined by the customer



9.6153.5007 Adapter plate
with 3-jaw chuck DIN 6350-1
with pull-in bolt



9.6155.5004 Adapter plate
with 3-jaw chuck DIN 6350-1
with pull-in bolt

